

Assembly Instruction

COMPACTMETAL TS/TSE

Version : 3.3

Language : English

Important! Read carefully before installation!



Legal Notice

Subject to change due to technical modifications! These assembly instructions correspond to the technical status of the delivered product and not to the current development status at the manufacturer. If pages or parts of the assembly instructions are missing, please contact the manufacturer's address given below. The original language of these assembly instructions is German. Any assembly instructions in another language are a translation of the assembly instructions in German. Therefore, in case of doubt or contradiction, the authentic German version shall prevail. The installation instructions are protected by copyright. The installation instructions may not be copied, reproduced, microfilmed, translated or converted for storage and processing in computer systems, either in part or in full, without the written permission of AEROCOMPACT Europe GmbH

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TOC

General	4
Applicable documents	4
Limitation of liability	4
Explanation of symbols	4
Safety	5
Appropriate use	5
Personnel requirements	5
Working safely	5
Breakthrough protection	6
Personal protective equipment (PPE)	6
System overview	7
Basic components TS08/TS15	7
Basic components TSE15	8
System accessories	9
Module accessories	9
Potential equalization	9
Mounting variants	10
Assembly	11
Assembly preparation	11
Required tools for assembly	11
Measure the area	12
TS/TSE Mount short rail	13
TSE15	14
Mount height adapter (optional with TS08/TS15)	15
Mount the tilt adapter (Optional with TS08/TS15)	16
Installation options	16
Assembly	16
LSP locking set	17
Mount modules	18
Cable management	20
Potential equalization	21
Maintenance, disassembly and disposal	22
Maintenance	22
Disassembly	22
Disposal	22
Appendix	23
Declaration of performance	23
Revision history	23

GENERAL

These assembly instructions describe the assembly procedure and must be strictly adhered to. Read these installation instructions carefully before starting installation. The basic prerequisite for safe working is compliance with all the safety and handling instructions in these installation instructions. In addition, the local accident prevention regulations and general safety regulations for the area of application of the product apply. Illustrations in these instructions are for basic understanding and may differ from the actual design.

APPLICABLE DOCUMENTS

In addition to this manual, you have received an AEROTOOL project report, planning documents and drawings. Always comply with the instructions and notes contained therein.

LIMITATION OF LIABILITY

All information and instructions in these assembly instructions have been compiled taking into account the applicable standards and regulations, the state of the art and our many years of knowledge and experience. Liability provisions are stated in our **terms** and can be accessed at www.aerocompact.com/downloads.

EXPLANATION OF SYMBOLS

SYMBOLS FOR INSTRUCTIONS



Prerequisites for action instruction



Results of action steps



Step by step action instruction



This note provides useful information for smooth installation

SYMBOLS IN ILLUSTRATIONS - ACTIVITIES



Optional component, optional mounting variation



Activity by hand



Check AEROTOOL project report or planning documents



Visual inspection



Observe right angle

SYMBOLS IN ILLUSTRATIONS - TOOLS



Measuring tape, measure



Pencil, mark



Chalk line



Scissors, tin snips, cut to size



Cordless screwdriver, screwdriver



Use a torque wrench, Observe torque



Use Allen key

SAFETY

The following list serves as an indication of the most common safety risks that can occur when installing these products. There is no liability for the completeness of the risks presented. A specific check of the necessary safety measures must be carried out by an authorized specialist company before installation.

APPROPRIATE USE

The TS/TSE system is designed exclusively for mounting PV modules on metal roofs. Approval from the module manufacturer is required for the use of PV modules with the TS/TSE system. AEROCOMPACT Europe GmbH accepts no liability for loss of performance or damage of any kind to the PV modules. Any other use of the TS/TSE system is considered improper use.

NOTE ON THE PROCESSING OF THIN SHEET METAL SCREWS

i The installation of thin sheet metal screws with impulse or impact wrenches is not permitted. The high speeds can cause damage to the screw bodies, the flashing and the sealing. Thin sheet metal screws may **only** be used **once**, as their performance is not guaranteed if they are reused.

- Apply pressure to the thin sheet metal screw and screw in at low speed (< 500 rpm).
- Then reduce the pressure and screw in the thin sheet screw at a higher speed.

PERSONNEL REQUIREMENTS

Installation may only be carried out by a specialist company and must be carried out strictly in accordance with the installation instructions, the project report and the planning documents. A specialist company is a company that is familiar with the installation and maintenance of photovoltaic systems as part of its normal business operations. National and local building regulations, standards and environmental protection must be complied with. Under no circumstances may the assembly personnel be under the influence of medication, alcohol, drugs or in any other condition that impairs consciousness (e.g. overtiredness). Trainee personnel may only carry out work under the instruction and supervision of specialist personnel who are authorized to train personnel.

WORKING SAFELY

The contractual partner must ensure that the necessary safety measures and the relevant labor law and occupational safety regulations are observed when installing products from AEROCOMPACT Europe GmbH. Information from AEROCOMPACT Europe GmbH on the need to comply with security measures is provided without guarantee and without any claim to completeness and serves only to support the contractual partner. The contractual partner is obliged to inform himself about all relevant regulations concerning working safety and to comply with them. AEROCOMPACT Europe GmbH expressly assumes no responsibility and consequently no liability. Areas below the roof on which work is being carried out must be protected from falling objects. Where this is not possible, the affected areas must be closed to the public and unauthorized personnel. If the weather is unsuitable, work on the roof must not be continued for longer than necessary or must not be started at all. Never carry out installation work in strong winds. Strong winds exert particular enormous forces on the large-area PV modules. There is a risk of a module being torn off the roof and people being injured. Never work in wet conditions or at temperatures below freezing. Depending on the roof pitch, there is a risk of slipping. Only use suitable, intact and tested ladders. Set up and secure ladders according to specifications. Separate rules apply to mechanical climbing aids (elevators, cherry pickers, etc.). Never use the PV mounting system as a climbing support. Keep sufficient distance from overhead power lines. Equipotential bonding between the individual system components must be carried out in accordance with the respective country-specific regulations. When cutting materials to size, make sure there are no burrs, especially on edges and corners where there is a risk of injury.

BREAKTHROUGH PROTECTION

Roof windows, skylights, large ventilation flaps, etc. generally cannot withstand the weight or impact of a person. Such objects must be secured in a similar way to the roof edge. Corrugated fiber-cement roofs can be at risk of breakthrough over the entire surface. Define routes and secure them with load distribution measures. Always use load distribution aids on roof coverings or roof structures (e.g. thin sheet metal, corrugated fiber cement) with insufficient load-bearing capacity.

PERSONAL PROTECTIVE EQUIPMENT (PPE)

Personal protective equipment is used to protect people from health and safety hazards at work. Personnel must wear personal protective equipment during installation. Personal protective equipment is explained below:



Wear safety goggles when drilling and sawing



Wear cut-resistant work gloves during assembly



Wear safety shoes



Use fall protection



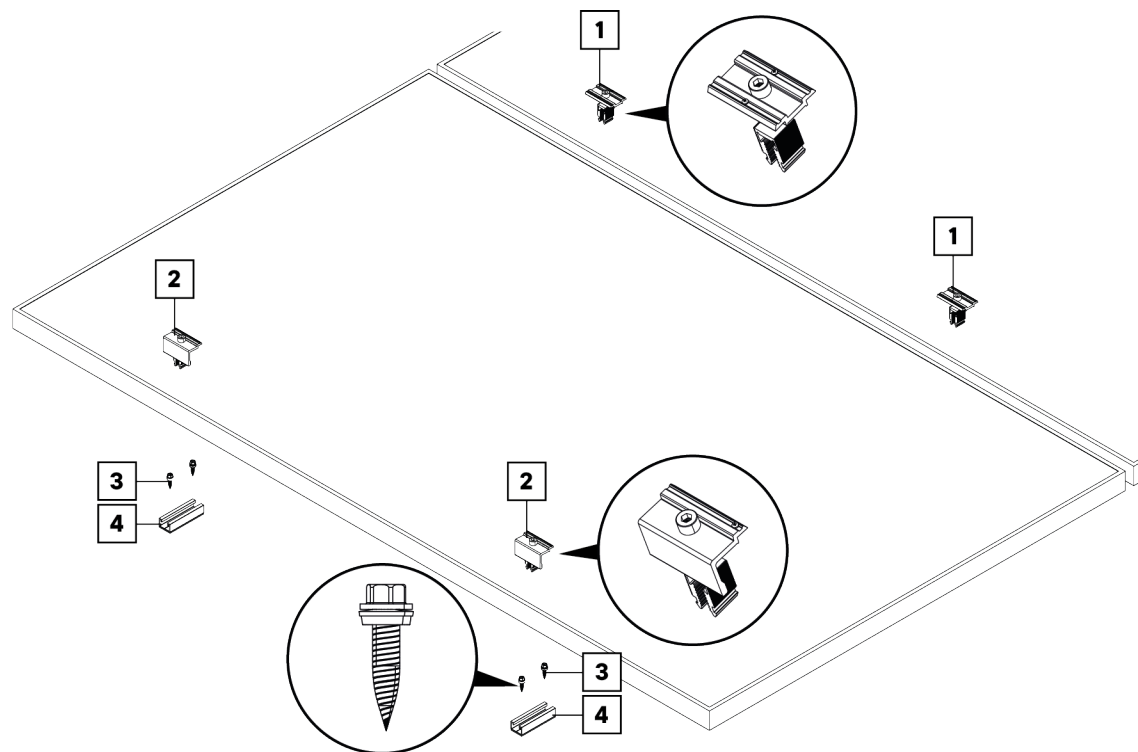
Helmets must be worn by all persons working on the construction site



Wear hearing protection

SYSTEM OVERVIEW

BASIC COMPONENTS TS08/TS15



1 CLM10

Middle clamp Click 30 - 46 mm

3 MSS 6x25*

Metal sheet screw 6x25

2 CLE10

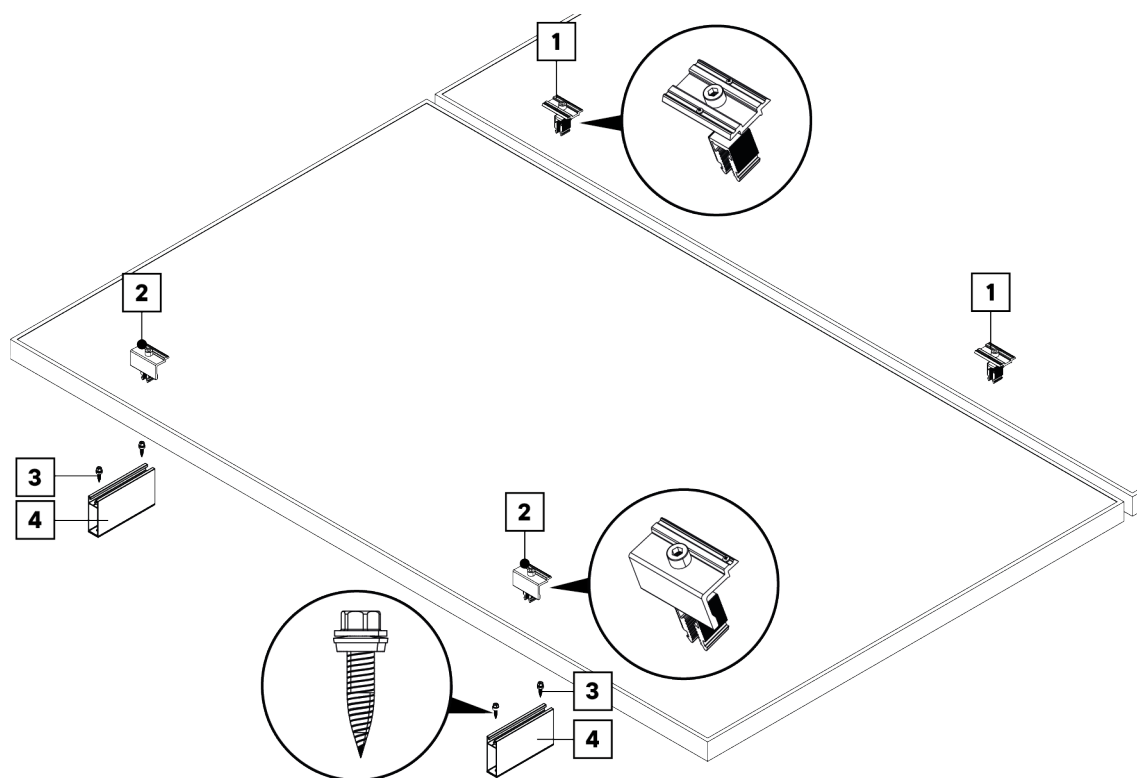
End clamp Click 30-46

4 TS08 | TS15

Trapezoidal sheet short rail | 80, 150 (mm)

* This component is intended for single use only.

BASIC COMPONENTS TSE15



1 CLM10

Middle clamp Click 30 - 46 mm

3 MSS 6x25*

Metal sheet screw 6x25

2 CLE10

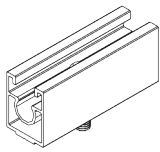
End clamp Click 30-46

4 TSE15

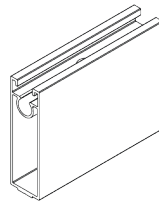
Trapezoidal sheet short rail elevated | 150 mm

* This component is intended for single use only.

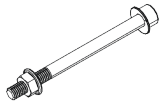
SYSTEM ACCESSORIES



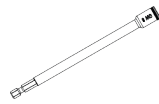
EL05
Height adapter 33 mm



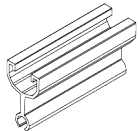
EL10
Height adapter 83 mm



LSP
Safety bolt kit



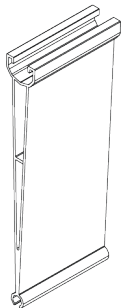
BIT8SL
Socket bit SW8 x 150mm



PS
Front tilt adapter 20 mm



PM
Tilt adapter rear 100 mm

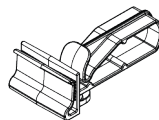


PL
Tilt adapter rear 180 mm

MODULE ACCESSORIES

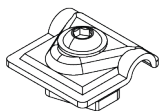


CLP-M
Cable tie clip for module frames with a thickness of 1 - 3 mm



CLP-U
Cable clip universal

POTENTIAL EQUALIZATION

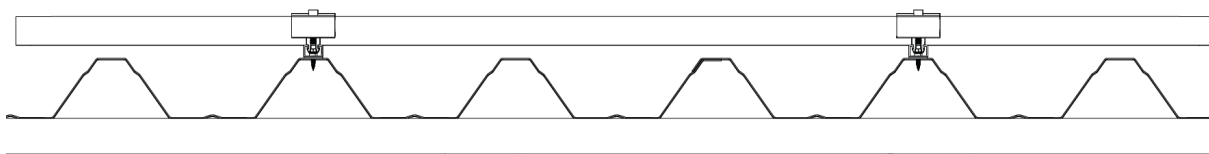


WCL8-10
Wire clamp 8 - 10 mm

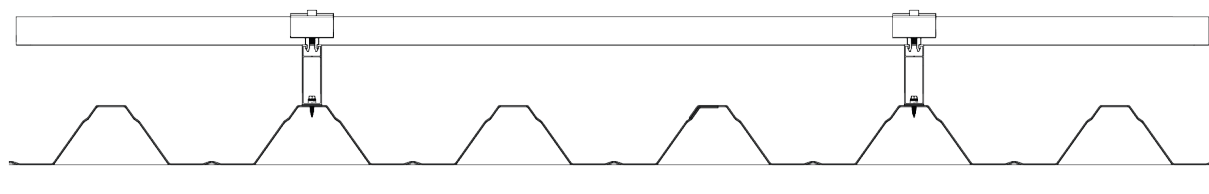
MOUNTING VARIANTS

i The following illustrations show the different mounting variants of the modules with the system.

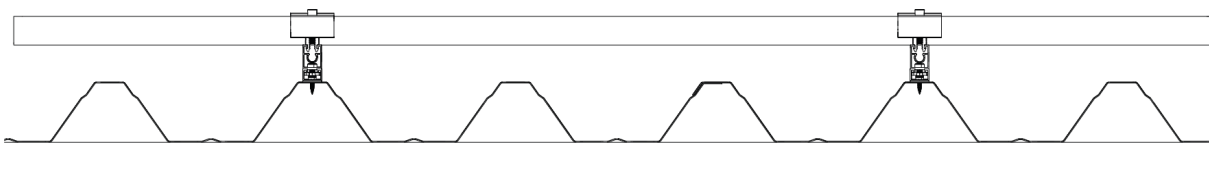
TS08/TS15



TSE

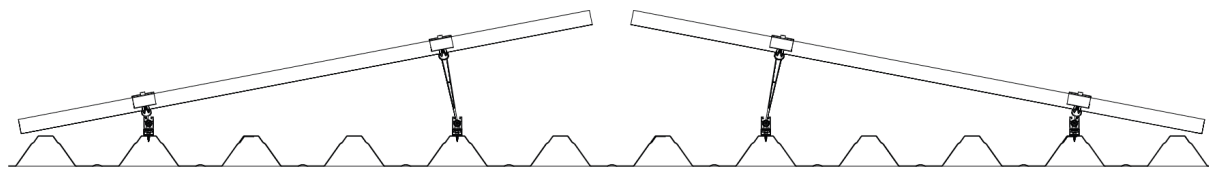


TS08/TS15 + EL05/EL10



TS08/TS15 + EL05 + PS/PM/PL

i The use of the **EL10** height adapter in combination with the **PS/PM/PL** tilt adapters is not permitted.



ASSEMBLY

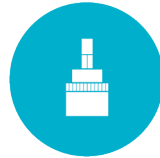
ASSEMBLY PREPARATION

Required tools for assembly

i Before starting the assembly, make sure that the assembly personnel are familiar with the proper use of the listed tools.



Bit hexagon socket 6 mm



Socket bit 6 mm



Torque wrench 10 - 30 Nm with hexagon socket bit 6mm



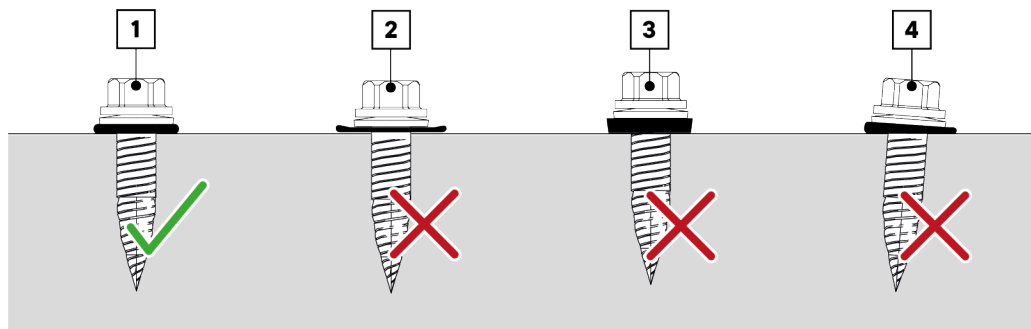
Cordless screwdriver



Measuring tape

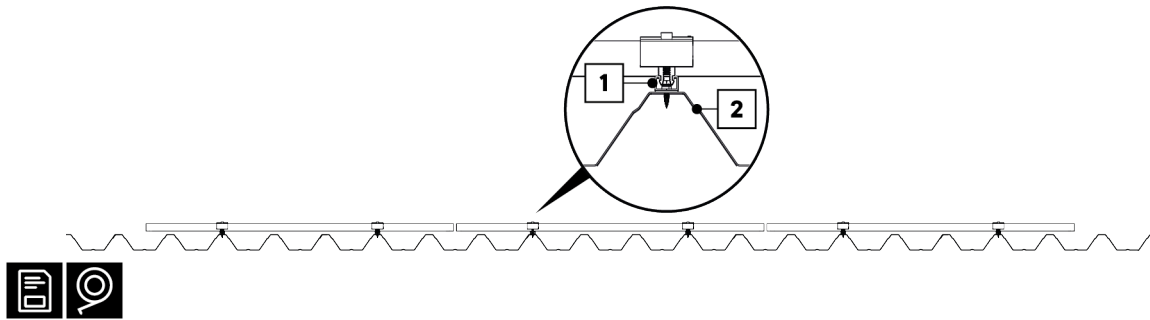
TIGHTEN METAL SCREWS WITH ATTACHED EPDM WASHER

i The sealing washer must be compressed by approx. 30 %.

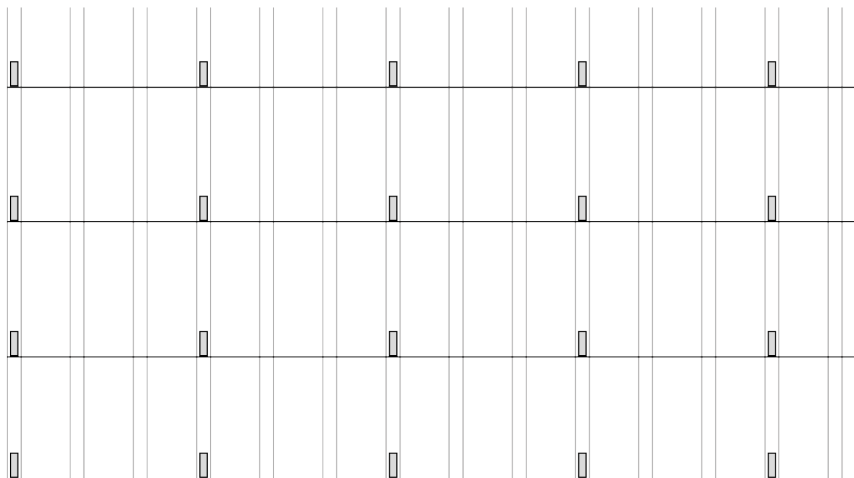


(1) Correct | (2) Tightened too tight | (3) Tightened too weak | (4) Tightened too diagonally

MEASURE THE AREA



- The rails (1) are each mounted on one peak (2). The distance between the rails depends on the width of the modules and the distance between the ribs.

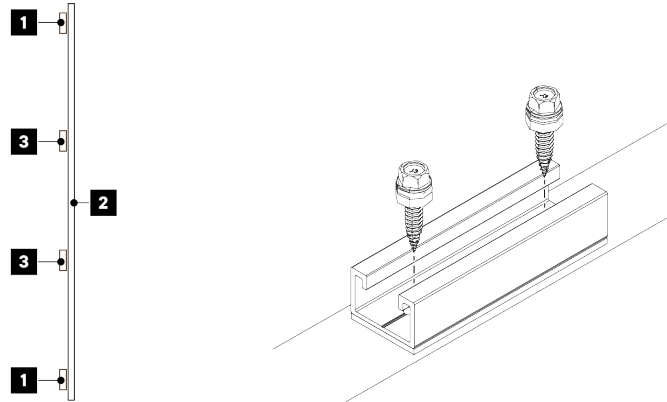


- Take the dimensions of the module field and the modules from the planning documents.
- Determine the distances between the ribs.
- Determine and mark the positions of the short rails.

TS/TSE MOUNT SHORT RAIL

i During installation, ensure that the short rails are installed parallel to the ribs.

i Alternatively, the TS08 short rail can also be mounted with 3 thin sheet metal screws, please refer to the planning documents.



➤ Position the foremost and rearmost short rail (1) and tighten with two screws.

➤ Mount the other short rails (3).

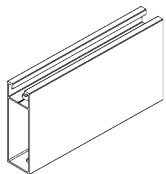
i Recommendation: To install all short rails in alignment, we recommend using a aligning pole (2) or a similar.

TSE15

i Important!

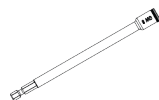
Do not use an impact or impulse wrench when installing the components. The bit extension for attaching the TSE15 is supplied.

REQUIRED COMPONENTS



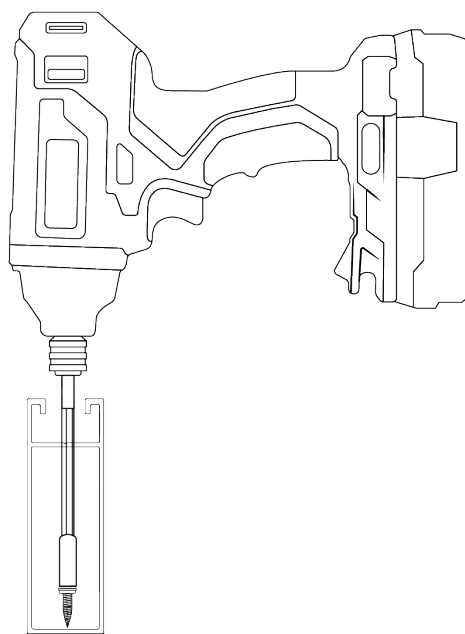
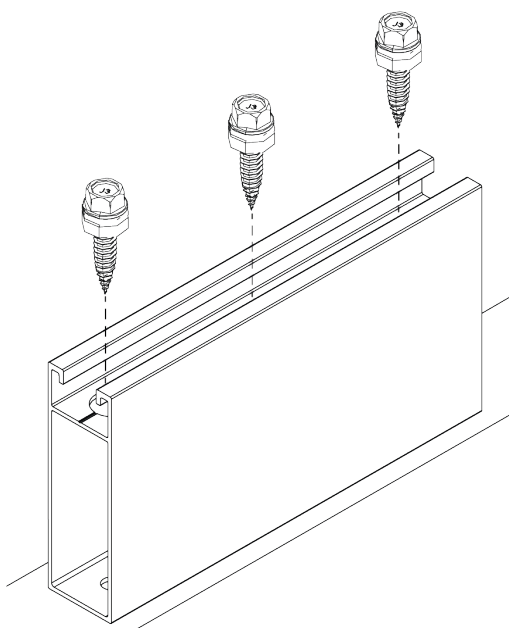
TSE15

Trapezoidal sheet short rail elevated



BIT8SL

Socket bit SW8 x 150mm



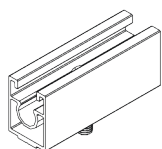
i At least two screws must be used to fasten the rail. The necessity of a third screw must be taken from the planning documents.

➤ The same assembly steps apply here as for the TS08/TS15 system.

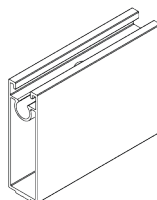
MOUNT HEIGHT ADAPTER (OPTIONAL WITH TS08/TS15)

i The **EL05** height adapter is used to tilt the modules. The **EL10** height adapter is used to maximize the distance between the roof surface and the modules.

HEIGHT ADAPTER VARIANTS

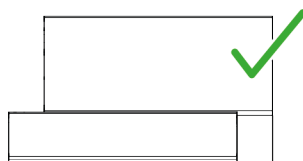


EL05
Height adapter 33 mm

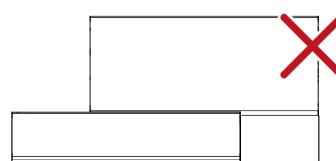


EL10
Height adapter 83 mm

ASSEMBLY



≤ 1 cm / 0.4 inch

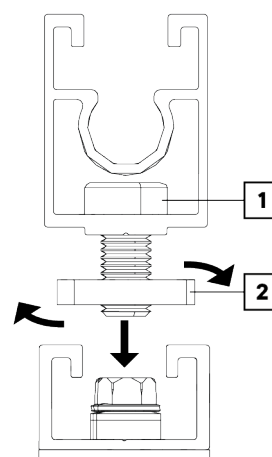


> 1 cm / 0.4 inch

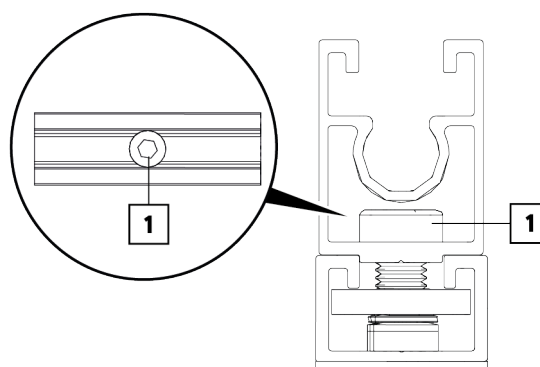
i The height adapter must be mounted as flush as possible over the short rail. If required, a tolerance of max. 1 cm or 0.4 inch is permitted.



- Mount the height adapter (1) on the trapezoidal sheet metal short rail: Insert the hammer head (2) into the mounting channel.



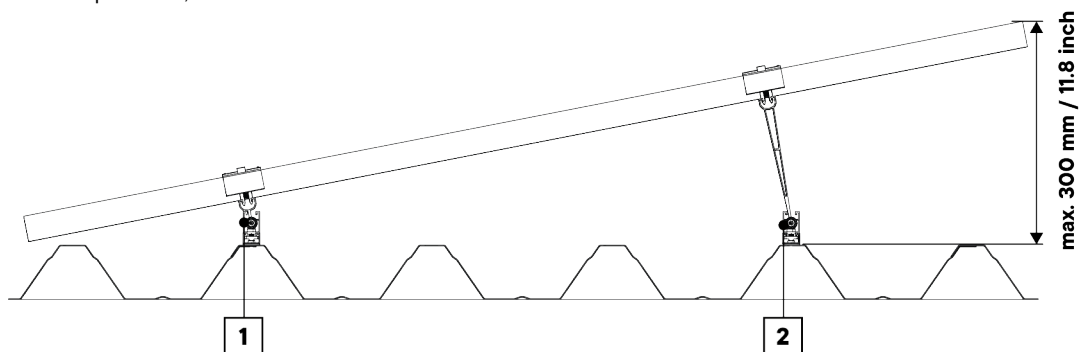
- Tighten the screw (1) with a torque of 15 Nm or 11 lb-ft.



MOUNT THE TILT ADAPTER (OPTIONAL WITH TS08/TS15)

Installation options

Using the Pitch products, modules can have an additional tilt of 5° to 15°.



- (1) Front: Height adapter **EL05** with tilt adapter **PS**
- (2) Rear: Height adapter **EL05** with tilt adapter **PM | PL**

i The height of the elevation must not exceed 300 mm.

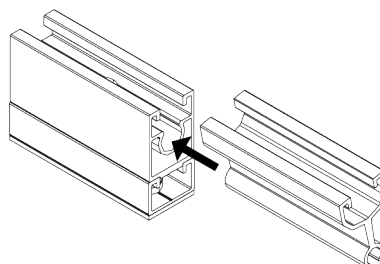
Assembly

i IMPORTANT! The tilt adapters are only fitted in combination with the **EL05** height adapter.

PS VARIANT



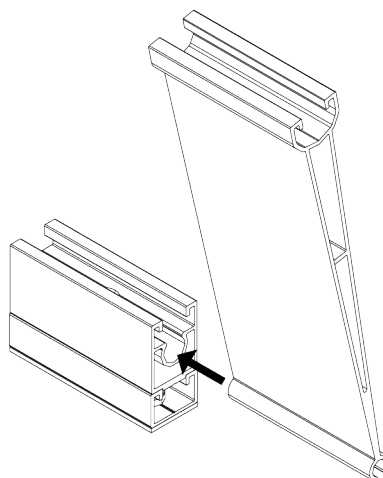
- Attach the tilt adapter to the height adapter EL05 as required.



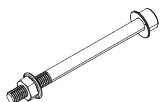
VARIANT PM | PL



- Attach tilt adapter to EL05 height adapter as required.



LSP locking set



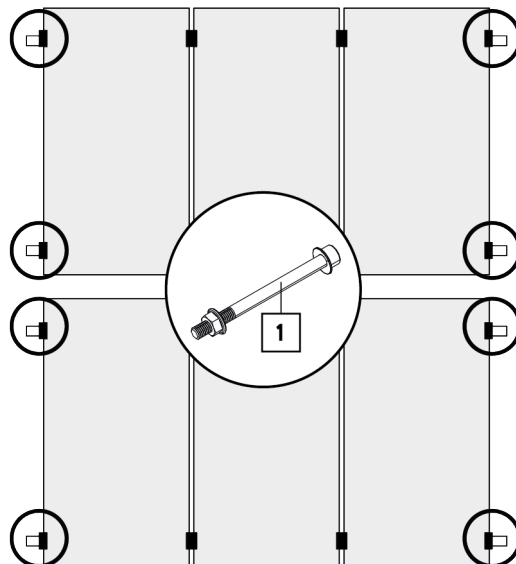
LSP
Safety bolt kit

POSITION LSP LOCKING SET

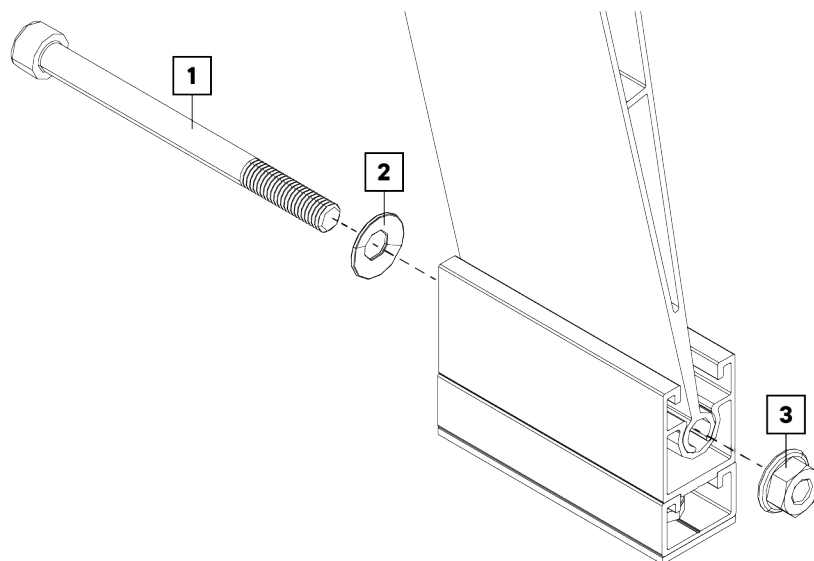


1 The LSP locking SET (1) is used to secure the **PS**, **PM** and **PL** tilt adapters.

2 The LSP locking SET (1) must be mounted on all tilt adapters to which an end clamp is attached.



ASSEMBLY LSP



- 2 Insert the screw (1), washer (2) and nut (3) as shown in the illustration.
- 2 Then tighten the nut (3) to a torque of 10 Nm or 7.38 lb-ft.

MOUNT MODULES

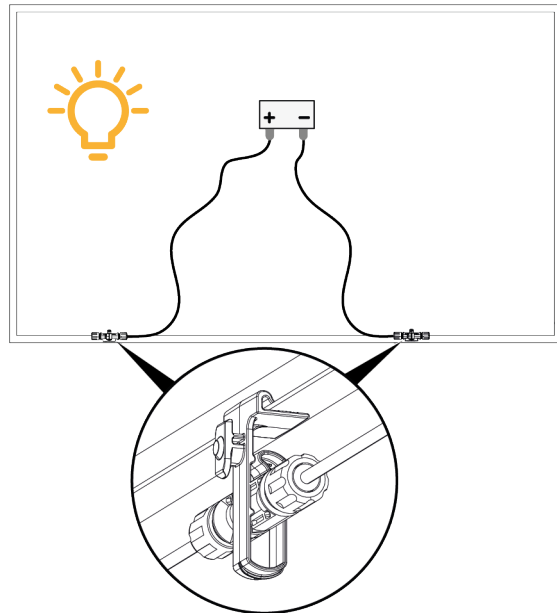
RECOMMENDATION FOR WIRING THE MODULES



i Installation tip:

Before starting the module installation, install two CLP-U per module as shown in the illustration to ensure better accessibility for the subsequent cabling.

- If necessary, slide the CLP-U cable clips out of the clamping area.



i Depending on the accessories used, the following options are available:

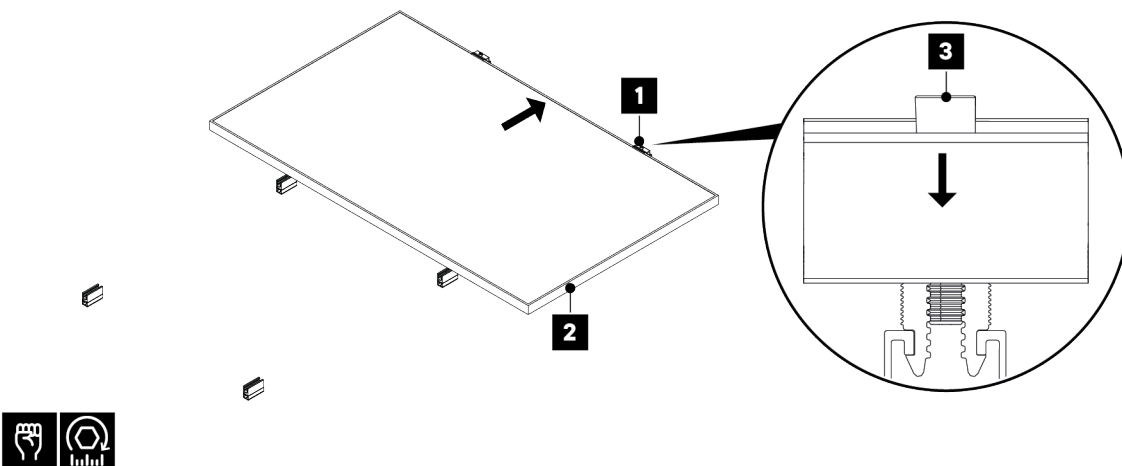
Mounting of the modules on the short rails.

Mounting the modules on the height adapters.

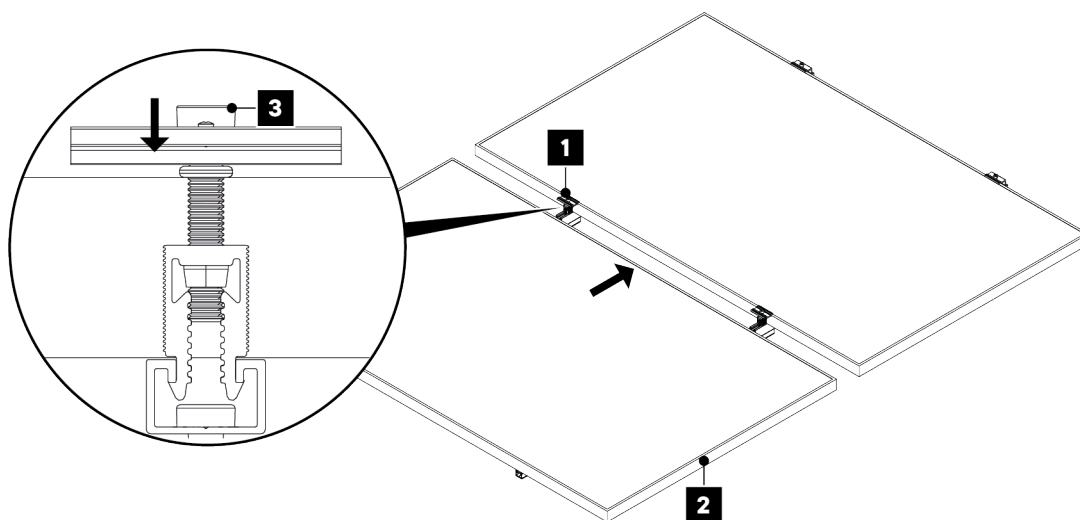
Mounting of the modules on the inclination adapters.

When installing the modules, ensure that the module clamps are positioned as centrally as possible on the short rails or adapters. The exact positions of the module clamps can be found in the AEROTOOL report.

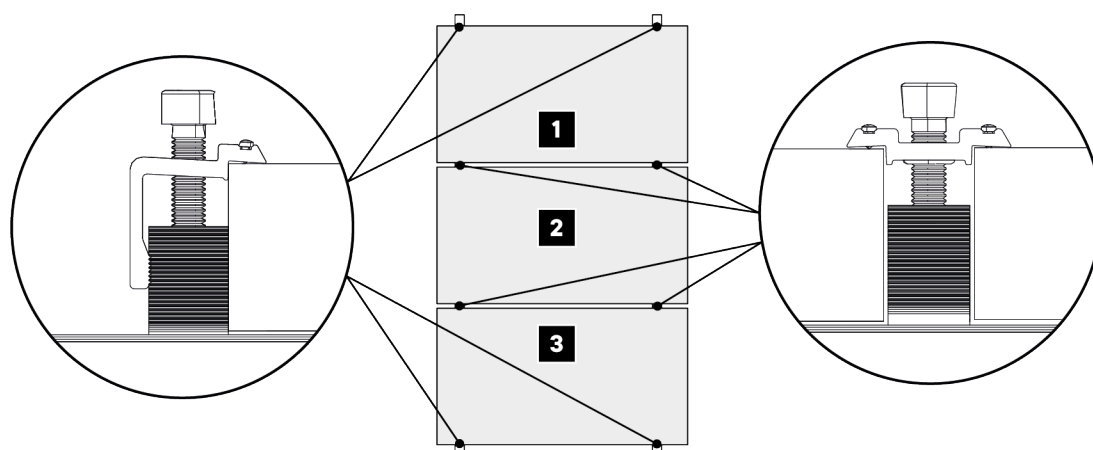
ASSEMBLY



- Place the end clamps (1) on the outermost row.
- Place the first module (2).
- Tighten the screws (3) on the end clamps to a torque of 15 Nm or 11 ft-lb.



- After the first module, attach middle clamps (1).
- Position second module (2).
- Tighten the screws (3) on the middle clamps to a torque of 15 Nm or 11 ft-lb.



- Continue placing the modules row by row.
- Make sure that the modules are installed in a line.
- Tighten the screws of the end-clamps with 15 Nm or 11 ft lb each.

REPOSITION / REPLACE CLAMPS

- Dismantle the mounted clamp: Unscrew the screw on the clamp completely.
- Depending on the installation situation, press the clamp together at the side and pull it out or pull it out of the rail at the side.

CABLE MANAGEMENT

CABLE CLIP CLP-M FOR MODULES

i The **CLP-M cable clip** is suitable for module frames with a sheet thickness of **1 - 3 mm**.



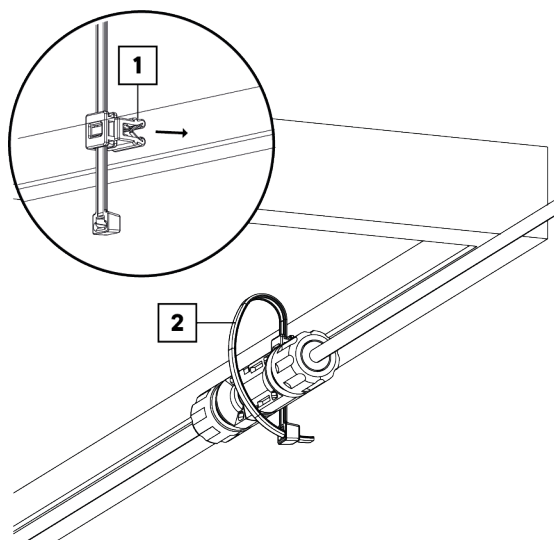
CLP-M

Cable tie clip for module frames with a thickness of 1 - 3 mm

ASSEMBLY

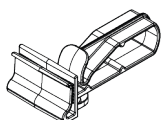


- Insert the CLP-M (1) into the module frame.
- The CLP-U is suitable for:
 - Solar plug (e.g. MC4)
 - Solar cable
- Then tighten the cable tie (2).



CABLE CLIP CLP-U FOR MODULES

i The **CLP-U cable clip** is suitable for module frames with a sheet thickness of **1.5 - 3 mm**.



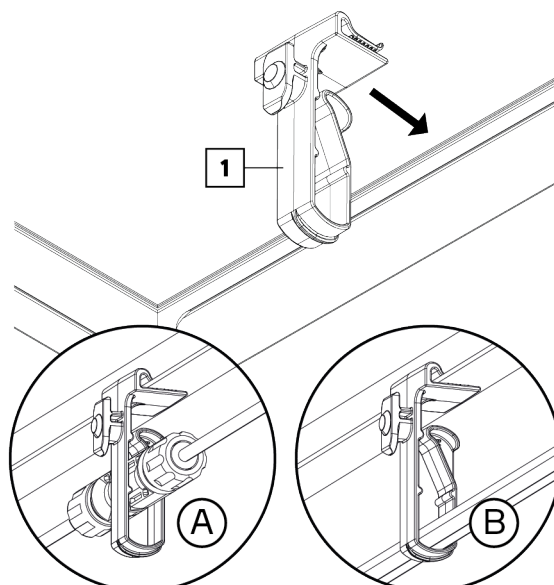
CLP-U

Cable clip universal

ASSEMBLY

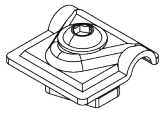


- Insert the CLP-U (1) into the module frame.
- The CLP-U is suitable for:
 - A** - Solar connectors (e.g. MC4)
 - B** - Solar wire

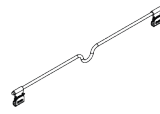


POTENTIAL EQUALIZATION

REQUIRED COMPONENTS



WCL8-10
Wire clamp 8 - 10 mm



BJ8
8" Bonding Jumper (approved for outdoor use and UL 467 and UL 2703 compliant)

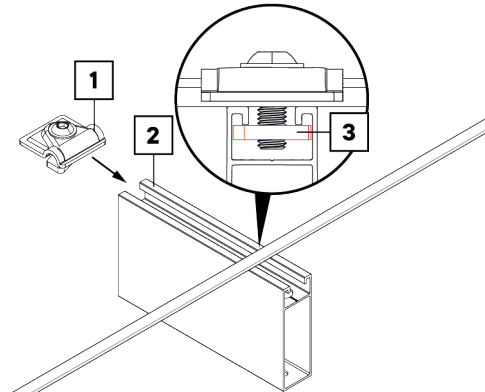
MOUNTING WIRE CLAMP



Attention:

The wire clamp is only intended for use with a round wire with a diameter of **8-10 mm**.

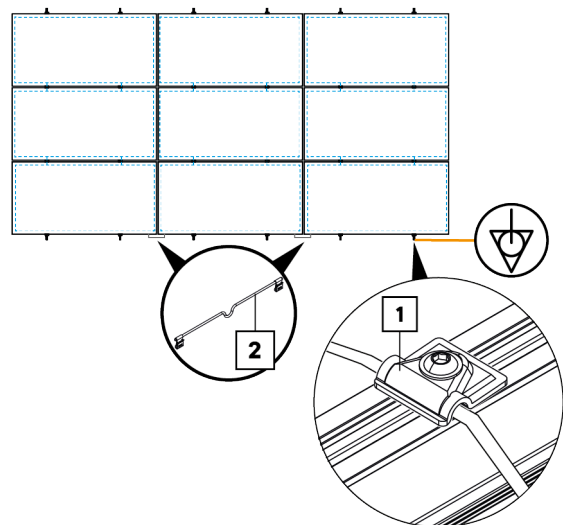
- Insert the wire clamp (1) into the TSE15 (2).
- Ensure that the threaded plate (3) is positioned as shown in the illustration.
- Clamp the round wire.
- Then tighten the wire clamp (1) with a torque of 10 Nm or 7.38 ft-lb.



MOUNTING EQUIPOTENTIAL BONDING



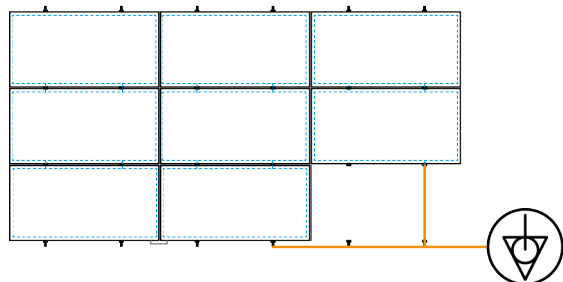
- Install the wire clamp (1) with the on-site bonding.
- Attach a bonding jumper (2) to each module column in the first row.



POTENTIAL EQUALIZATION DURING MAINTENANCE WORK

Caution!

Module removal may disrupt the bonding path and could introduce the risk of electric shock. Additional steps may be required to maintain the bonding path. Modules should only be removed by qualified persons in compliance with the instructions in this manual.



MAINTENANCE, DISASSEMBLY AND DISPOSAL

MAINTENANCE

To prevent personal injury and damage to property, the system must be checked regularly by qualified personnel and annual maintenance is required.

- Check all system components for damage. In the event of damage, replace the affected component immediately.
- Check all screw connections. Tighten loose screw connections, observing the tightening torque specified in the installation instructions.
- Checking all components for damage caused by the weather, animals, dirt, deposits, build-up, vegetation, roof penetrations, seals, stability and corrosion. In the event of damage, clean, repair or replace the affected component.

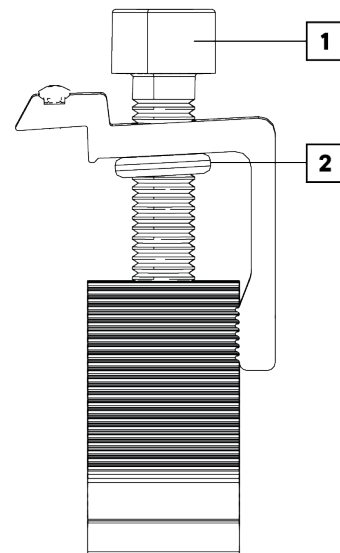
DISASSEMBLY

DISMANTLING THE CLAMPS (EXAMPLE)



i To disassemble the system, carry out the assembly steps in reverse order.

- Unscrew the screw (1) on the clamp.
- When reusing the clamp, ensure that the O-ring (2) is not lost.
- i** If the components are reused, it must be noted that these are wearing parts. Therefore, the AEROCOMPACT Europe GmbH cannot assume any responsibility for checking the degree of wear. For this reason, any liability or warranty of AEROCOMPACT Europe GmbH in case of reuse is excluded and reuse is at the installer's own responsibility.



DISPOSAL

Unless a take-back or disposal agreement has been made, disassembled components should be recycled:

- Give metals and plastic elements for recycling.
- Dispose of remaining components sorted according to material composition.

i Incorrect disposal may result in hazards to the environment. In case of doubt, obtain information on environmentally sound disposal from the local municipal authority or from specialized disposal companies.

APPENDIX

DECLARATION OF PERFORMANCE



Manufacturer: **AEROCOMPACT Europe GmbH**
Designation: **Metal roof system**
CompactMETAL TS/TSE Trapezoidal sheet short rail
Identification code: **TS08, TS15**
Applied standard: **EN 1090**
Certification body: **2397**



[For the declaration of performance](#)

REVISION HISTORY

Version	Chapter	Modification
v3.5	"Cable management" on page 20	New chapter added

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